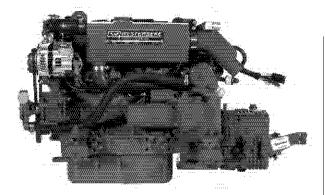
# WESTERBEKE DIESEL ENGINE



# Long lasting, 3000-rpm performance...





44B Four Marine Diesel Engine

## **Quiet and Compact**

Designed by Westerbeke, pioneers in lightweight marine diesel engines, the 44B Four offers 4-cylinder, 4-cycle smoothness in a lightweight, compact engine. Designed to fit in the smallest engine compartments and reduce weight to the vessel, the 44B Four weighs only 416 pounds (188.7 kilos)! A tuned air intake silencer and 4-point vibration mounts also diminish sound and vibration for a smooth, quiet ride.

#### **Powerful and Reliable**

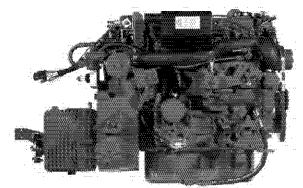
The naturally aspirated 1.76 liter design of the 44B Four provides instant power as well as simplicity and reliability. The 44B Four is rated at a low 3000-rpm for longer engine life and delivers dependable power without sacrificing smooth, quiet operation. For enhanced quiet performance, the 44B Four also has a tuned air intake silencer.

#### **Easy Operation and Maintenance**

In order to minimize engine maintenance, a fresh water-cooling system and self-bleeding fuel system are designed into the 44B Four. Some benefits are a standard front-mounted, raw water pump as well as a positive flow, hot water heater connection in the thermostat bypass circuit also located on the front of the engine for easy access.

#### The Name You Can Trust

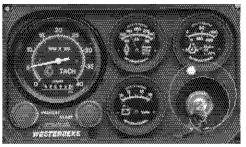
The presence of Westerbeke in over 65 countries around the world provides customers with easy access to parts, service and technical support worldwide. Established in 1937, Westerbeke is committed to providing its customers with quality products and unequaled after sales support.



44B Four Marine Diesel Engine

## **Standard Features**

- Engine pre-wired to plug-in connector
- Circuit breaker protected electrical system
- Self-bleeding fuel system
- Front mounted, gear-driven raw water pump
- Fresh water cooled engine
- 12 volt, 50 amp alternator
- Domestic hot water connection
- Coolant recovery tank
- Throttle, stop, and shift control brackets
- Low oil pressure and high water temperature alarms
- Short profile marine gear with 2:1 reduction
- Glow plug cold starting aid
- Engine matched four-point, fail-safe, adjustable mounts
- Lube oil drain hose
- Tuned air intake silencer with filter
- Operators' manual and parts list
- EPA, CARB & CE compliant



**Optional Admiral Panel** 

#### **Admiral Panel Dimensions**

| Length | 9.75" | (247.7 mm) |
|--------|-------|------------|
| Depth  | 4.0"  | (101.6 mm) |
| Height | 6.0"  | (152.4 mm) |

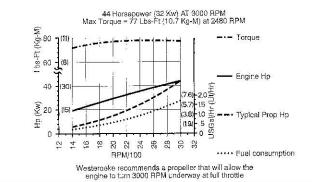


DIESEL



# Performance Data





#### Specifications

| Number of cylinders4 Cylinder, vertical in-lineCycles4 cycleDisplacement107.27 cu. in. (1.758 liter)Bore and stroke3.07" x 3.62" (78 mm x 92 mm)Compression ratio22:1Maximum angle of installationNot to exceed 14° in all directionsMaximum angle of operationNot to exceed 30° for 30 min.Crannkshaft directionCounterclockwise as viewedof rotationfrom flywheel endPropeller shaft dir. of rotationRight hand - Std. transmissionDry weight416 lbs. (188.7 kilos)Combustion systemSwirl typeAspirationNaturally aspiratedLubrication systemForced lubrication by gear pumpCooling system capacity7 quarts (6.6 liters)Starting aid12 volt sheathed type glow plugEngine stopManual typeFuel injection pumpBosch typeGovernorCentrifugal typeInjectorsThrottle typeFuel FilterPrimaryLube oil filterFull flow, spin-on elementLubricant capacity6.3 quarts (6.0 liters)Fuel supply and return piping1/4" ID (6.35 mm) minimum<br>3/8" ID (9.53 mm) maximumStarting motor12 volt, solenoid actuatedBattery charging Alternator50 ampere (12 Volts)Cold cranking amps160 at 79 degrees FAlternator/regulatorAutomatic, solid state built-inElectrical system12 volts DC, negative ground | •                                |                                     |
|---|----------------------------------|-------------------------------------|
| Displacement107.27 cu. in. (1.758 liter)Bore and stroke3.07" x 3.62" (78 mm x 92 mm)Compression ratio22:1Maximum angle of installationNot to exceed 14° in all directionsMaximum angle of operationNot to exceed 30° for 30 min.Crannkshaft directionCounterclockwise as viewedof rotationfrom flywheel endPropeller shaft dir. of rotationRight hand - Std. transmissionDry weight416 lbs. (188.7 kilos)Combustion systemSwirl typeAspirationNaturally aspiratedLubrication systemForced lubrication by gear pumpCooling system capacity7 quarts (6.6 liters)Starting aid12 volt sheathed type glow plugEngine stopManual typeFuel injection pumpBosch typeGovernorCentrifugal typeInjectorsThrottle typeFuel FilterPrimaryLube oil filterFull flow, spin-on elementLubricant capacity6.3 quarts (6.0 liters)Fuel transfer pumpElectricalFuel supply and return piping1/4" ID (6.35 mm) minimum<br>3/8" ID (9.53 mm) maximumStarting motor12 volt, solenoid actuatedBattery charging Alternator50 ampere (12 Volts)Cold cranking amps160 at 79 degrees FAlternator/regulatorAutomatic, solid state built-in  | Number of cylinders              | 4 Cylinder, vertical in-line        |
| Bore and stroke3.07" x 3.62" (78 mm x 92 mm)Compression ratio22:1Maximum angle of installationNot to exceed 14° in all directionsMaximum angle of operationNot to exceed 30° for 30 min.Crannkshaft directionCounterclockwise as viewedof rotationfrom flywheel endPropeller shaft dir. of rotationRight hand - Std. transmissionDry weight416 lbs. (188.7 kilos)Combustion systemSwirl typeAspirationNaturally aspiratedLubrication systemForced lubrication by gear pumpCooling system capacity7 quarts (6.6 liters)Starting aid12 volt sheathed type glow plugEngine stopManual typeFuel injection pumpBosch typeGovernorCentrifugal typeInjectorsThrottle typeFuel FilterPrimaryLube oil filterFull flow, spin-on elementLubricant capacity6.3 quarts (6.0 liters)Fuel transfer pumpElectricalFuel supply and return piping1/4" ID (6.35 mm) minimum<br>3/8" ID (9.53 mm) maximumStarting motor12 volt, solenoid actuatedBattery charging Alternator50 ampere (12 Volts)Cold cranking amps160 at 79 degrees FAlternator/regulatorAutomatic, solid state built-in  | ,                                | 5                                   |
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| Maximum angle of installationNot to exceed 14° in all directionsMaximum angle of operationNot to exceed 30° for 30 min.Crannkshaft directionCounterclockwise as viewedof rotationfrom flywheel endPropeller shaft dir. of rotationRight hand - Std. transmissionDry weight416 lbs. (188.7 kilos)Combustion systemSwirl typeAspirationNaturally aspiratedLubrication systemForced lubrication by gear pumpCooling system capacity7 quarts (6.6 liters)Starting aid12 volt sheathed type glow plugEngine stopManual typeFuel injection pumpBosch typeGovernorCentrifugal typeInjectorsThrottle typeFuel FilterPrimaryLube oil filterFull flow, spin-on elementLubricant capacity6.3 quarts (6.0 liters)Fuel supply and return piping1/4" ID (6.35 mm) minimum<br>3/8" ID (9.53 mm) maximumStarting motor12 volt, solenoid actuatedBattery charging Alternator50 ampere (12 Volts)Cold cranking amps160 at 79 degrees FAlternator/regulatorAutomatic, solid state built-in   |                                  |                                     |
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| Propeller shaft dir. of rotationRight hand - Std. transmissionDry weight416 lbs. (188.7 kilos)Combustion systemSwirl typeAspirationNaturally aspiratedLubrication systemForced lubrication by gear pumpCooling system capacity7 quarts (6.6 liters)Starting aid12 volt sheathed type glow plugEngine stopManual typeFuel injection pumpBosch typeGovernorCentrifugal typeInjectorsThrottle typeFuel FilterPrimaryLube oil filterFull flow, spin-on elementLubricant capacity6.3 quarts (6.0 liters)Fuel transfer pumpElectricalFuel supply and return piping1/4" ID (6.35 mm) minimum<br>3/8" ID (9.53 mm) maximumStarting motor12 volt, solenoid actuatedBattery charging Alternator50 ampere (12 Volts)Cold cranking amps160 at 79 degrees FAlternator/regulatorAutomatic, solid state built-in   |                                  |                                     |
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| Combustion systemSwirl typeAspirationNaturally aspiratedLubrication systemForced lubrication by gear pumpCooling system capacity7 quarts (6.6 liters)Starting aid12 volt sheathed type glow plugEngine stopManual typeFuel injection pumpBosch typeGovernorCentrifugal typeInjectorsThrottle typeFuel FilterPrimaryLube oil filterFull flow, spin-on elementLubricant capacity6.3 quarts (6.0 liters)Fuel transfer pumpElectricalFuel supply and return piping1/4" ID (6.35 mm) minimum<br>3/8" ID (9.53 mm) maximumStarting motor12 volt, solenoid actuatedBattery charging Alternator50 ampere (12 Volts)Cold cranking amps160 at 79 degrees FAlternator/regulatorAutomatic, solid state built-in   | Propeller shaft dir. of rotation | Right hand - Std. transmission      |
| AspirationNaturally aspiratedLubrication systemForced lubrication by gear pumpCooling system capacity7 quarts (6.6 liters)Starting aid12 volt sheathed type glow plugEngine stopManual typeFuel injection pumpBosch typeGovernorCentrifugal typeInjectorsThrottle typeFuel FilterPrimaryLube oil filterFull flow, spin-on elementLubricant capacity6.3 quarts (6.0 liters)Fuel transfer pumpElectricalFuel supply and return piping1/4" ID (6.35 mm) minimum<br>3/8" ID (9.53 mm) maximumStarting motor12 volt, solenoid actuatedBattery charging Alternator50 ampere (12 Volts)Cold cranking amps160 at 79 degrees FAlternator/regulatorAutomatic, solid state built-in  |                                  | . ,                                 |
| Lubrication systemForced lubrication by gear pumpCooling system capacity7 quarts (6.6 liters)Starting aid12 volt sheathed type glow plugEngine stopManual typeFuel injection pumpBosch typeGovernorCentrifugal typeInjectorsThrottle typeFuel FilterPrimaryLube oil filterFull flow, spin-on elementLubricant capacity6.3 quarts (6.0 liters)Fuel transfer pumpElectricalFuel supply and return piping1/4" ID (6.35 mm) minimum<br>3/8" ID (9.53 mm) maximumStarting motor12 volt, solenoid actuatedBattery charging Alternator50 ampere (12 Volts)Cold cranking amps160 at 79 degrees FAlternator/regulatorAutomatic, solid state built-in   | Combustion system                | Swirl type                          |
| Cooling system capacity7 quarts (6.6 liters)Starting aid12 volt sheathed type glow plugEngine stopManual typeFuel injection pumpBosch typeGovernorCentrifugal typeInjectorsThrottle typeFuel FilterPrimaryLube oil filterFull flow, spin-on elementLubricant capacity6.3 quarts (6.0 liters)Fuel transfer pumpElectricalFuel supply and return piping1/4" ID (6.35 mm) minimum<br>3/8" ID (9.53 mm) maximumStarting motor12 volt, solenoid actuatedBattery charging Alternator50 ampere (12 Volts)Cold cranking amps160 at 79 degrees FAlternator/regulatorAutomatic, solid state built-in  | Aspiration                       | Naturally aspirated                 |
| Starting aid12 volt sheathed type glow plugEngine stopManual typeFuel injection pumpBosch typeGovernorCentrifugal typeInjectorsThrottle typeFuel FilterPrimaryLube oil filterFull flow, spin-on elementLubricant capacity6.3 quarts (6.0 liters)Fuel transfer pumpElectricalFuel supply and return piping1/4" ID (6.35 mm) minimum<br>3/8" ID (9.53 mm) maximumStarting motor12 volt, solenoid actuatedBattery charging Alternator50 ampere (12 Volts)Cold cranking amps160 at 79 degrees FAlternator/regulatorAutomatic, solid state built-in  | Lubrication system               | Forced lubrication by gear pump     |
| Engine stopManual typeFuel injection pumpBosch typeGovernorCentrifugal typeInjectorsThrottle typeFuel FilterPrimaryLube oil filterFull flow, spin-on elementLubricant capacity6.3 quarts (6.0 liters)Fuel transfer pumpElectricalFuel supply and return piping1/4" ID (6.35 mm) minimum<br>3/8" ID (9.53 mm) maximumStarting motor12 volt, solenoid actuatedBattery charging Alternator50 ampere (12 Volts)Cold cranking amps160 at 79 degrees FAlternator/regulatorAutomatic, solid state built-in   | Cooling system capacity          | 7 quarts (6.6 liters)               |
| Fuel injection pumpBosch typeGovernorCentrifugal typeInjectorsThrottle typeFuel FilterPrimaryLube oil filterFull flow, spin-on elementLubricant capacity6.3 quarts (6.0 liters)Fuel transfer pumpElectricalFuel supply and return piping1/4" ID (6.35 mm) minimum<br>3/8" ID (9.53 mm) maximumStarting motor12 volt, solenoid actuatedBattery charging Alternator50 ampere (12 Volts)Cold cranking amps160 at 79 degrees FAlternator/regulatorAutomatic, solid state built-in   | Starting aid                     | 12 volt sheathed type glow plug     |
| GovernorCentrifugal typeInjectorsThrottle typeFuel FilterPrimaryLube oil filterFull flow, spin-on elementLubricant capacity6.3 quarts (6.0 liters)Fuel transfer pumpElectricalFuel supply and return piping1/4" ID (6.35 mm) minimum<br>3/8" ID (9.53 mm) maximumStarting motor12 volt, solenoid actuatedBattery charging Alternator50 ampere (12 Volts)Cold cranking amps160 at 79 degrees FAlternator/regulatorAutomatic, solid state built-in  | Engine stop                      | Manual type                         |
| InjectorsThrottle typeFuel FilterPrimaryLube oil filterFull flow, spin-on elementLubricant capacity6.3 quarts (6.0 liters)Fuel transfer pumpElectricalFuel supply and return piping1/4" ID (6.35 mm) minimum<br>3/8" ID (9.53 mm) maximumStarting motor12 volt, solenoid actuatedBattery charging Alternator50 ampere (12 Volts)Cold cranking amps160 at 79 degrees FAlternator/regulatorAutomatic, solid state built-in  | Fuel injection pump              | Bosch type                          |
| Fuel FilterPrimaryLube oil filterFull flow, spin-on elementLubricant capacity6.3 quarts (6.0 liters)Fuel transfer pumpElectricalFuel supply and return piping1/4" ID (6.35 mm) minimum<br>3/8" ID (9.53 mm) maximumStarting motor12 volt, solenoid actuatedBattery charging Alternator50 ampere (12 Volts)Cold cranking amps160 at 79 degrees FAlternator/regulatorAutomatic, solid state built-in  | Governor                         | Centrifugal type                    |
| Lube oil filterFull flow, spin-on elementLubricant capacity6.3 quarts (6.0 liters)Fuel transfer pumpElectricalFuel supply and return piping1/4" ID (6.35 mm) minimum<br>3/8" ID (9.53 mm) maximumStarting motor12 volt, solenoid actuatedBattery charging Alternator50 ampere (12 Volts)Cold cranking amps160 at 79 degrees FAlternator/regulatorAutomatic, solid state built-in  | Injectors                        | Throttle type                       |
| Lubricant capacity6.3 quarts (6.0 liters)Fuel transfer pumpElectricalFuel supply and return piping1/4" ID (6.35 mm) minimum<br>3/8" ID (9.53 mm) maximumStarting motor12 volt, solenoid actuatedBattery charging Alternator50 ampere (12 Volts)Cold cranking amps160 at 79 degrees FAlternator/regulatorAutomatic, solid state built-in   |                                  | )                                   |
| Fuel transfer pumpElectricalFuel supply and return piping1/4" ID (6.35 mm) minimum<br>3/8" ID (9.53 mm) maximumStarting motor12 volt, solenoid actuatedBattery charging Alternator50 ampere (12 Volts)Cold cranking amps160 at 79 degrees FAlternator/regulatorAutomatic, solid state built-in  |                                  | · ·                                 |
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| Starting motor12 volt, solenoid actuatedBattery charging Alternator50 ampere (12 Volts)Cold cranking amps160 at 79 degrees FAlternator/regulatorAutomatic, solid state built-in   | Fuel supply and return piping    | . ,                                 |
| Battery charging Alternator50 ampere (12 Volts)Cold cranking amps160 at 79 degrees FAlternator/regulatorAutomatic, solid state built-in   |                                  | · · · · ·                           |
| Cold cranking amps160 at 79 degrees FAlternator/regulatorAutomatic, solid state built-in  | 0                                |                                     |
| Alternator/regulator Automatic, solid state built-in  | ,                                | 1 ( )                               |
| <b>o</b> ,  | Cold cranking amps               | 160 at 79 degrees F                 |
| Electrical system 12 volts DC, negative ground  | Alternator/regulator             | Automatic, solid state built-in     |
|   | Electrical system                | 12 volts DC, negative ground        |

#### **Construction – Engine Component**

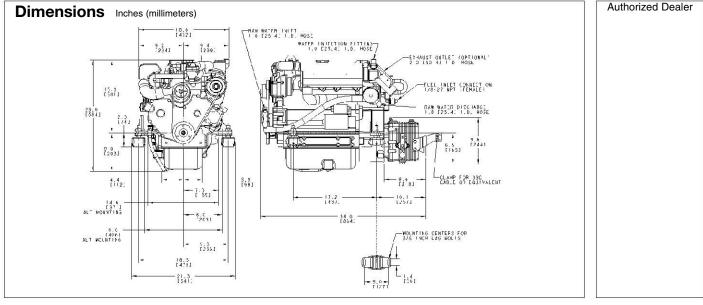
| 0011011 0011011  |  |
|------------------|--|
| Cylinder head    | Cast Iron                              |
| Cylinder block   | Cast Iron                              |
| Crankshaft       | Forged crankshaft, five main bearings  |
| Valves           | Overhead valves, rotating type         |
| Fuel System      | Self-bleeding                          |
| Intake system    | Tuned intake silencer                  |
|                  | for maximum noise reduction            |
| Cooling system   | Fresh water-cooled with tube and shell |
|                  | type heat exchanger                    |
| Exhaust manifold | Cast aluminum, fresh water-cooled with |
|                  | built-in expansion tank                |
|                  |  |

# Standard Equipment

| · · ·                                       |                                  |  |
|---|----------------------------------|--|
| Standard gear ratio                         | 2:1                              |  |
| Mounting centers                            | 14.6", 16.0" & 18.5"             |  |
| Flexible Mounts                             | Adjustable fail-safe rubber type |  |
| Starting aid                                |                                  |  |
| Domestic hot water connection               |                                  |  |
| Coolant recovery tank                       |                                  |  |
| Battery charging alternator                 | 50 amp                           |  |
| Control brackets                            | For all control attachments      |  |
| Pre-wired engine                            |                                  |  |
| Gear-driven raw water pump                  |                                  |  |
| Lube oil drain hose                         |                                  |  |
| Gear oil cooler                             |                                  |  |
| Oil fill                                    | Top and service side             |  |
| Air filter                                  |                                  |  |
| Circuit breaker protected electrical system |                                  |  |
| Operators' manual and parts list            |                                  |  |

#### **Optional Equipment**

| Captain panel with alarm (tachometer with lights)                   |                           |  |
|---|---------------------------|--|
| Admiral panel with alarms (tachometer with gauges)                  |                           |  |
| Dual station senders  |                           |  |
| Other gear ratios   | Consult local distributor |  |
| Hydraulic transmissions   | Consult local distributor |  |
| Remote expansion tank   |                           |  |
| 72 or 90 amp alternator in place of standard                        |                           |  |
| Muffler and fittings  |                           |  |
| "A" on board spare parts kit  |                           |  |
| "B" extended cruising spare parts kit                               |                           |  |
| Anti-siphon valve for overboard cooling discharge water             |                           |  |
| 45 degree water injected exhaust elbow                              |                           |  |
| Propeller shaft couplings (rigid/flexible) available standard sizes |                           |  |
|   |                           |  |



Westerbeke Corp., Myles Standish Industrial Park, 150 John Hancock Road, Taunton, MA 02780-7319, U.S.A. • Telephone: (508) 823-7677 • Fax: (508) 884-9688 • Website: www.westerbeke.com Specifications Subject to Change without Notice. FC-3/09